










Date: Wednesday, 4/26/2006 1:00:07 PM
 User: Linda Lacelle

Process Sheet

| | | | |
|----------------------------------|---------------------------------------|-------------------------|--|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : REAR OVERHEAD PASSENGER MODIFICATION KIT |
| Job Number | : 26860 | | |
| Estimate Number | : 12344 | | |
| P.O. Number | : N/A | Part Number | : D206746041 |
| This Issue | : 4/26/2006 | Drawing Number | : N/A |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A | Drawing Revision | : A PRELIMINARY |
| Previous Run | : 26859 | Material | : N/A |
| Written By | : SEE COMMENT BELOW | Due Date | : 4/28/2006 |
| Checked & Approved By | : SEE ABOVE USER & DATE | Qty: | 1 |
| Comment | : est rev A 06.03.22 New Issue EC | Um: | Each |

| | |
|---------------------------|--|
| Additional Product | |
| | |

| | |
|--------------------|---|
| Job Number: |  |
|--------------------|---|

| Seq. #: | Machine Or Operation: | Description : | | | | | | | | |
|---|---|---|----------|-------------|-------------|-------|---|------------|-------------------|----------|
| 1.0 | 999770094 | BELL EYEBALL VENT | | | | | | | | |
| |  | D 206-746-011 B 26635  | | | | | | | | |
| Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>99977009-4</td> <td>Bell eyeball</td> <td>M 19715</td> </tr> </tbody> </table> | | | Qty | Part Number | Description | batch | 2 | 99977009-4 | Bell eyeball | M 19715 |
| Qty | Part Number | Description | batch | | | | | | | |
| 2 | 99977009-4 | Bell eyeball | M 19715 | | | | | | | |
| 2.0 | DC | DOCUMENT CONTROL | | | | | | | | |
| |  |  | | | | | | | | |
| Comment: DOCUMENT CONTROL Photocopy D206-746 bluefile & type labels per PPPD206-746-041 | | | | | | | | | | |
| 3.0 | EA934NA | HYSOL ADHESIVE | | | | | | | | |
| |  |  | | | | | | | | |
| Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>batch</th> </tr> </thead> <tbody> <tr> <td>—</td> <td>EA-934NA</td> <td>Hysol adhesive</td> <td>—</td> </tr> </tbody> </table> | | | Qty | Part Number | Description | batch | — | EA-934NA | Hysol adhesive | — |
| Qty | Part Number | Description | batch | | | | | | | |
| — | EA-934NA | Hysol adhesive | — | | | | | | | |
| 4.0 | D3472041 | CABIN HEAT OUTLET DEFLECTOR | | | | | | | | |
| |  |  | | | | | | | | |
| Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D3472-041</td> <td>Cabin Heat outlet</td> <td>B26172-1</td> </tr> </tbody> </table> | | | Qty | Part Number | Description | batch | 2 | D3472-041 | Cabin Heat outlet | B26172-1 |
| Qty | Part Number | Description | batch | | | | | | | |
| 2 | D3472-041 | Cabin Heat outlet | B26172-1 | | | | | | | |

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Job Number: 26860

Part Number: D206746041

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|-----|--------|--------------|
| 5.0 | D34725 | FLAT DOUBLER |
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|--------------|----------|
| 2 | D3472-5 | Flat doubler | B26128 ✓ |

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|-----|----------|---------------|
| 6.0 | D3479041 | INLET ADAPTER |
|-----|----------|---------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|---------------|----------|
| 2 | D3479-041 | Inlet adapter | B26477 ✓ |

| | | |
|-----|----------|-----------------------|
| 7.0 | D3480041 | Eyeball Inlet adapter |
|-----|----------|-----------------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|-----------------------|----------|
| 2 | D3480-041 | eyeball inlet adapter | B26599 ✓ |

| | | |
|-----|----------|-----------------|
| 8.0 | D3480043 | Eyeball adapter |
|-----|----------|-----------------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|-----------------|----------|
| 2 | D3480-043 | Eyeball adapter | B26698 ✓ |

| | | |
|-----|--------|--------|
| 9.0 | D34807 | Gasket |
|-----|--------|--------|



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|-------------|----------|
| 2 | D3480-7 | Gasket | B26697 ✓ |

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|---------|-----------------------|---------------|

| | | |
|------|-------|------|
| 10.0 | AN34A | Bolt |
|------|-------|------|



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|-------------|----------|
| 8 | AN3-4A | Bolt | M18369 ✓ |

| | | |
|------|----------|--------|
| 11.0 | AN96010L | Washer |
|------|----------|--------|



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)
Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|-------------|----------|
| 16 | AN960-10L | Washer | M17700 / |

| | | |
|------|----------|-------|
| 12.0 | CR224842 | RIVET |
|------|----------|-------|



Comment: Qty.: 24.0000 Each(s)/Unit Total : 24.0000 Each(s)
Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|-------------|----------|
| 24 | CR2248-4-2 | Rivet | M19692 / |

| | | |
|------|------------|-------|
| 13.0 | MS27039110 | Screw |
|------|------------|-------|



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)
Pick:

| Qty | Part Number | Description | batch |
|-----|--------------|-------------|----------|
| 8 | MS27039-1-10 | Screw | M18836 / |

| | | |
|------|------------|-------------|
| 14.0 | NAS1738B42 | Blind Rivet |
|------|------------|-------------|



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)
Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|-------------|----------|
| 12 | NAS1738B4-2 | Rivet | M16735 / |

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Job Number:



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|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

| | | |
|------|----------|---------------|
| 15.0 | NAS679A3 | NUT SELF LOCK |
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Comment: Qty.: 8.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|-------------|---------|
| 8 | NAS679A3 | Lock nut | M100396 |

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| 16.0 | PR1422B12 | SEALANT 653 SEMKIT |
|------|-----------|--------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|--------------------|-------|
| | PR-1422B12 | SEALANT 653 SEMKIT | |

| | | |
|------|--------|--------|
| 17.0 | TY527M | TYRAPs |
|------|--------|--------|



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

| Qty | Part Number | Description | batch |
|-----|-------------|-------------|--------|
| 4 | TY-527M | Ty raps | M19356 |

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| 18.0 | QC4 | INSPECT 100% KITS FOR COMPLETENESS |
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Comment: INSPECT 100% KITS FOR COMPLETENESS

| | | |
|------|-------------|-----------------------|
| 19.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|------|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-746-041

Location:

PPP Rev: draft

| | | |
|------|----|------------------|
| 20.0 | DC | DOCUMENT CONTROL |
|------|----|------------------|



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion

